

STOCKTON STREET
CAMBRIDGE ULTRA LTS. 100'S S.P.
1090 (PC)

Effective Date: October 9, 1981

PRELIMINARY

FILTER SPECIFICATION FOR CAMBRIDGE ULTRA LIGHTS 100'S S.P.

COPY

Filter Rod - 4 Up, 126mm Length
Plug Maker - KDF-2/AF-1
Tow - 4.3/37,000 #10; P.M. Material Code 05-934-A(EAST) ONLY
Plasticizer - Estrobond G @ 18% of Dry Weight; P.M. Material Code 05-850-A
14.32 gms/100 126mm Rods
Plug Wrap - Ec. 648/Sch. 650; 26.5mm x 7000m; P.M. Material Code 06-115-A
Glue - Uniform Coating of Estrobond J @ 3% of Dry Weight;
P.M. Material Code 05-929-A 2.39 gms/100 126mm Rods
Lap Adhesive - National 25-1088; P.M. Material Code 61-210-A
Circumference - 24.60mm (Laser)
Resistance to Draw - 126mm Rod - 12.0 inches of water (TOTAL ENCAP)
31.5mm Plug- 3.0 inches of water (Undiluted)
Dry Weight - 79.53 gms/100 126mm Rods
Dry Weight (W/GL) - 81.92 gms/100 126mm Rods
Wet Weight (W/GL) - 96.24 gms/100 126mm Rods

FLUTED FILTER - 4 Up, 126mm Length
Machine - Dual Drum Unit (DDU)
Number of Flutes - 8 Flutes/Filter; 4 Flutes/Plug
Flute Length - 46mm/Flute; 23mm/Plug
Wire Size - 18 Gauge (Top Drum); 20 Gauge (Bottom Drum)
Circumference - 24.60mm (Ungrooved Area); 24.10-24.20mm (Grooved Area)
Land to Groove Differential - 0.4-0.5mm

Prepared By: Debbie J. Morgan

Approved By:

/dyd

Briston
Operations Services

2057676215